

PATENTED



Materials

Component	Material
Pump casing Casing cover Impeller Motor jacket Jacket cover	Chrome-nickel steel 1.4301 EN 10088 (AISI 304)
Handle	Polypropylene (with frame in AISI 304)
Shaft	Chrome-nickel steel 1.4301 EN 10088 (AISI 304)
Mechanical seal: upper lower	Ceramic alumina/Carbon/NBR
Seal lubrication oil	Oil for food/pharmaceutical machinery

Construction

Single-impeller submersible pumps in chrome-nickel stainless steel, with vertical delivery port.

GXV: with free-flow (vortex) impeller.

Double shaft seal with interposed oil chamber.

Applications

For clean and dirty water, also containing solids up to 35 mm grain size.

The GXV free-flow impeller construction is particularly suitable for liquids with a high solid content or with filamentous particles.

This construction (with smooth surfaces in rolled-stainless steel and easy access for cleaning) is also suitable for certain uses in the food industry.

Operating conditions

Liquid temperature up to 35° C.

Minimum immersion depth: see dimensional table.

Maximum immersion depth: 5 m.

Continuous duty (with submerged motor).

Motor

2-pole induction motor, 60 Hz ($n \approx 3450$ rpm).

GXV: three-phase 220 V;
three-phase 380 V;
Cable: H07RN-F, 4G1 mm², length 10 m, without plug.

GXVM: single-phase 220 V,
with float switch and thermal protector.
Incorporated capacitor.
Cable: H07RN-F, 3G1 mm², length 10 m, with plug
CEI-UNEL 47166.

Insulation class F.

Protection IP X8 (for continuous immersion)

Triple impregnation humidity-proof dry winding.

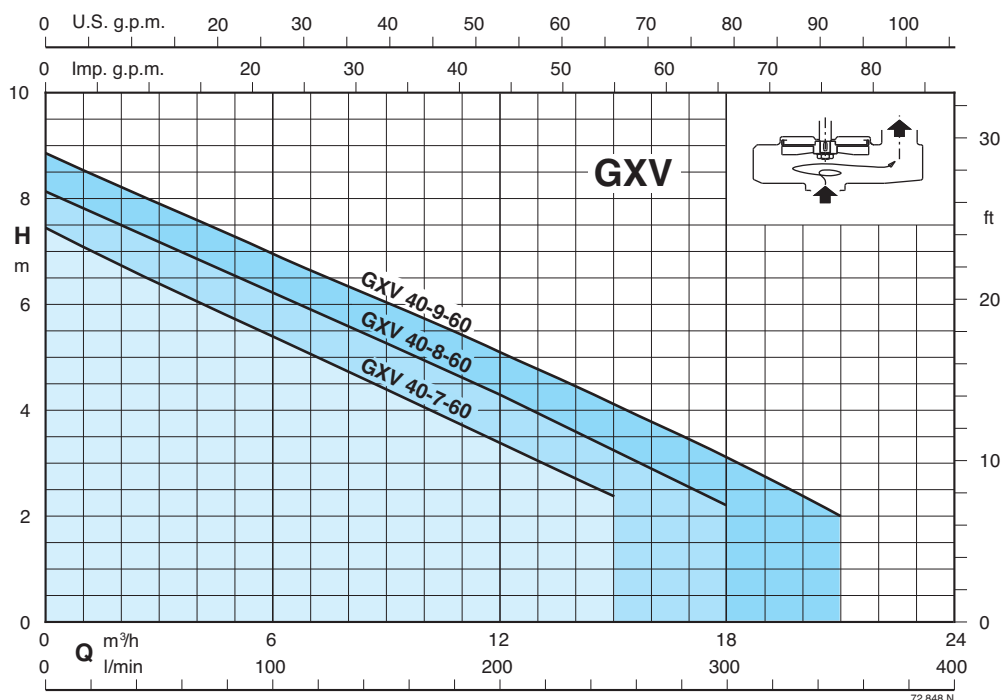
Constructed in accordance with: EN 60034-1;

EN 60335-1, EN 60335-2-41.

Other features on request

- Other voltages.
- Other mechanical seal.
- Cable length 20 m.
- Motor suitable for operation with frequency converter
- Three-phase pumps with incorporated float switch.

Characteristic curves $n \approx 3450$ rpm



Performance $n \approx 3450$ rpm

3~	220V 380V			1~	220V Capacitor			P ₂		Q	m ³ /h	0	3	6	9	12	15	18	21
	A	A	IA/IN		A	μf	Vc	IA/IN	kW	HP	l/min	0	50	100	150	200	250	300	350
GXV 40-7-60	3,3	1,9	4	GXVM 40-7-60	5,5	16	450	3,3	0,55	0,75	H m	7,4	6,4	5,4	4,4	3,4	2,4	-	-
GXV 40-8-60	4,3	2,5	4,2	GXVM 40-8-60	6	25	450	3,6	0,75	1		8,1	7,2	6,2	5,3	4,3	3,3	2,2	-
GXV 40-9-60	4,6	2,7	3,9	GXVM 40-9-60	6,5	25	450	3,3	0,9	1,2		8,8	7,8	6,9	6	5,1	4,2	3,2	2

IA/IN = D.O.L. starting current / Rated current.

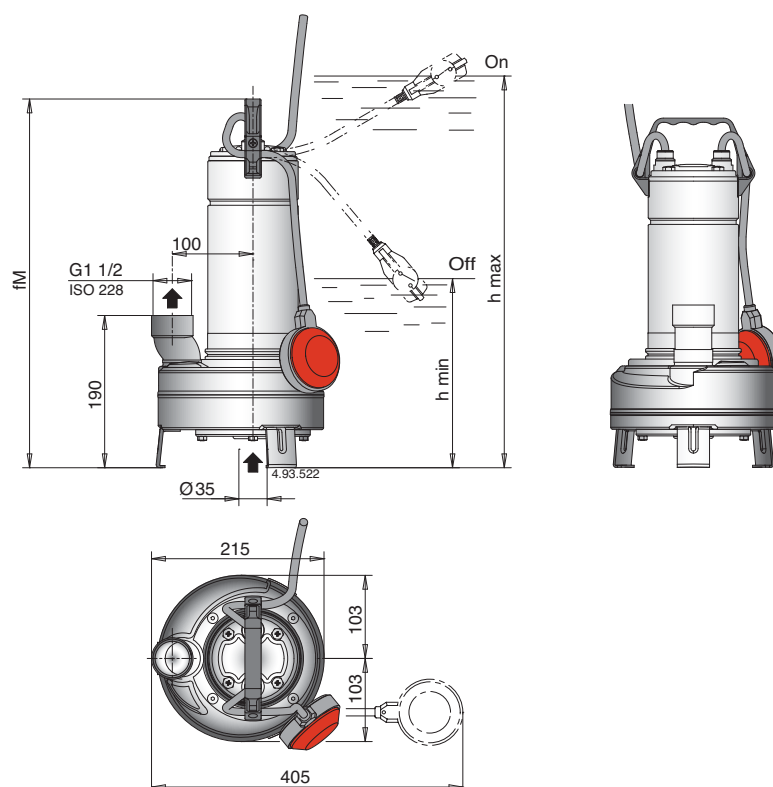
P₂ Rated motor power output.

Density $\rho = 1000 \text{ kg/m}^3$.

Kinematic viscosity $\nu = \max 20 \text{ mm}^2/\text{sec}$.

Tolerances according to UNI EN ISO 9906:2012.

Dimensions and weights

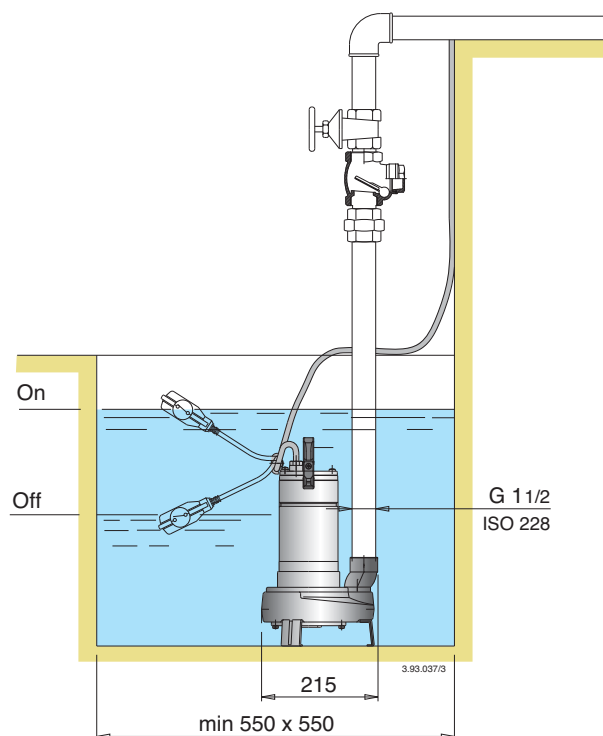


TYPE	mm			kg ⁽¹⁾	
	fM	h max	h min	GXV	GXVM
GXV(M) 40-7-60	433	508	248	10,1	11,7
GXV(M) 40-8-60	458	533	273	11,7	13,2
GXV(M) 40-9-60	458	533	273	11,7	13,2

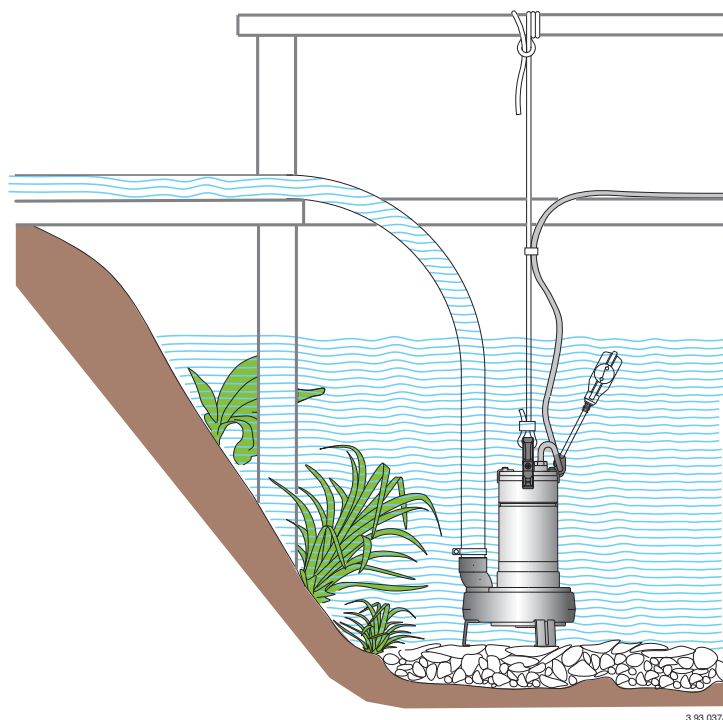
(1) With cable length: 10 m

Installation examples

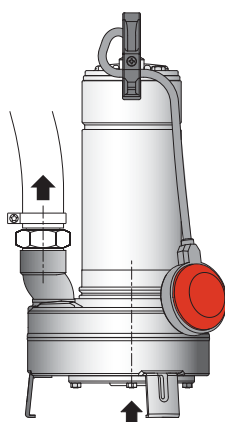
Stationary installation



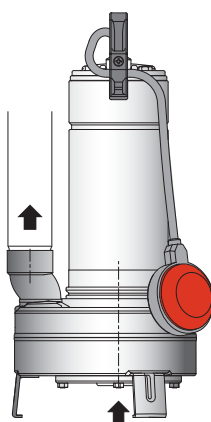
Transportable installation



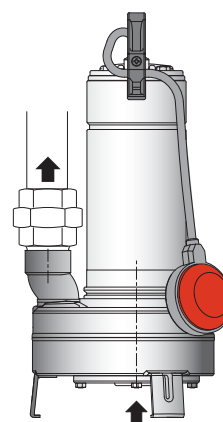
Connection examples



Pump with hosetail seat and clamp
(locally available)



Pump with pipe screwed into the delivery port



Pump with pipe and union
(locally available)

Features

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Cable length 10 m, pump single-phase with plug

Handle in polypropylene, with frame in stainless steel.

Easy inspection of the capacitor area.

Easy adjustment of the float switch: to allow the adjustment of start/stop pump levels.

Ring against accidental extraction of the cable.

The double shaft seal with oil chamber separates the motor from the water and provides further protection against accidental operation when dry.

G 1 1/2 vertical, upward delivery port for installation in small pits, without the need for an elbow on the pump.

Totally in stainless steel
All parts in contact with the pumped liquid both internal and external are in stainless steel AISI 304

Chamber with food/pharmaceutical machinery oil.

Shaft in chrome-nickel stainless steel.

GXV The free-flow impeller (vortex) construction is particularly suitable for liquids with a high solid content up to 35 mm grain size or with filamentous particles.

